



MARBLE EFFECT



Demonstration of element treatment using wood coatings to achieve the so called "MARBLE EFFECT".

Spray the wooden element (MDF) where you want the marble effect with the HELIODUR base enamel (in white, black or other shade), which is prepared beforehand in the prescribed ratio with a hardener and a thinner. After 5–6 hours of drying at room temperature (18–22 °C) and relative air humidity 55-65 %, we sand the base using P 280 sanding paper.

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During the work process, consider the technical data of used materials.

1.



2.



Then follows the second coat of the previously prepared base HELIODUR base enamel, drying for 5–6 hours, but **NO SANDING!**

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3.



Continue with spraying the KOMBIHEL S MIX stain in the selected color shade. The stain is thinned by adding the A thinner.

We recommend dry spraying in 5–10 g/m², with nozzle of 1,2–1,5 mm. Dry 3–5 minutes at room temperature.

4.



Use a wet cloth to make the marble effect. Wet the cloth with thinner A.

When the stain is dried (approx. 5 minutes), we fix it using the colorless Heliodur lacquer. The lacquer is prepared according to the technical instructions.

5.



The element is dry to touch after 30 minutes – for manipulation after two hours, suitable for usage after 24 hours.

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Multi-color effects are possible.



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